

# Operation Manual

# SPOOTER

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# OPERATION

The SPOOTER is a manually operated refrigerant recovery device. It will give you long-lasting service with a minimal amount of maintenance. Just follow these simple instructions.

It's recommended for use on systems with less than 3 pounds of refrigerant. It is capable of recovering larger amounts, but lubrication will be required during the recovery operation.

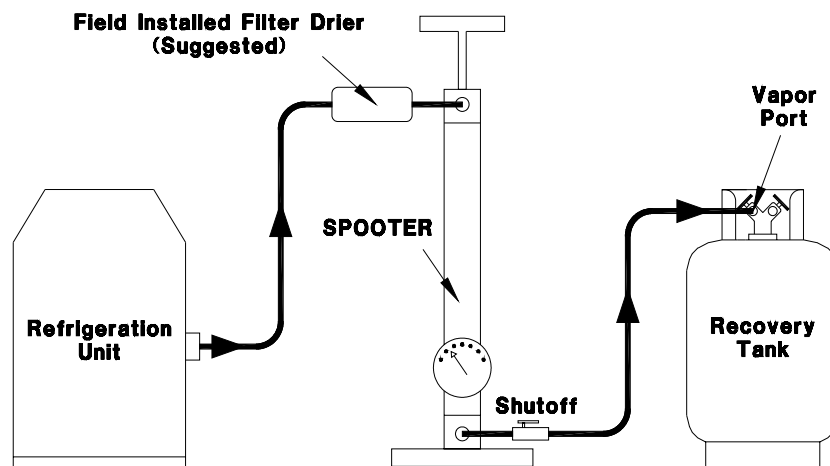
The inlet port is the top port (closest to the handle). This port should be connected to the refrigeration system to be evacuated.

The bottom port is the outlet port and should be connected to an empty or partially-filled recovery tank. The shutoff end of the hose should be connected to the SPOOTER outlet port.

The SPOOTER should always be used with a scale that has an automatic shut-off, or the operator must monitor the tank weight during operation to determine that the tank is not filled over 70 percent capacity.

Recovery tanks have the empty weight stamped on the handle. This weight is usually indicated by "TW" or Tare Weight. For example, if you are using a 30 lb. tank, you may put 21 lbs. or 70 percent of the total capacity into the tank. If the empty weight, or tare weight, of the tank is 15 lbs., you may fill the tank to a gross weight of 36 lbs., or the tare weight plus the weight of the refrigerant.

Moving the handle up and down will transfer refrigerant from the refrigeration unit into the recovery tank. Hose should be hooked to the vapor port as shown.



After the system is evacuated to a level of 10 In-Hg, the SPOOTER should be left connected to the system and left idle for five minutes. If pressure in the system rises above the level of 10 In-Hg, pumping should again be initiated to bring the system below 10 In-Hg. Repeat this procedure until the below 10 In-Hg vacuum level remains constant for five minutes.

After the refrigerant recovery operation is completed, the entire SPOOTER will be in the same amount of vacuum as the equipment being evacuated. Refrigerant will remain in the outlet hose and recovery tank. The outlet hose shut off should be closed and the hose should be left connected to the tank until the next evacuation is initiated. This will minimize the amount of refrigerant vented.

# LUBRICATION

The SPOOTER must be lubricated after each use. If the handle becomes hard to pump during use, additional oiling may be needed. To lubricate the pump, simply put a few drops of refrigerant oil into the inlet port and pump the handle up and down. This may need to be repeated a few times before the seals and O-rings are fully lubricated. Oil may come from the outlet port, but this is normal. Keeping the pump well lubricated is the best way to ensure long seal life. USE ONLY MINERAL OIL TO LUBRICATE THE SPOOTER

# WARNINGS

Do not attempt to pump refrigerant that has a pressure exceeding 200 PSI. Do not attempt to recover refrigerant from an operating refrigeration system.

Servicing refrigeration or air-conditioning systems improperly can cause pressurized refrigerant gas to violently explode. Precautions must be observed to protect both the person doing the work and the equipment involved.

The SPOOTER is intended only for use by professional service people familiar with the equipment being serviced and the precautions necessary to satisfactorily complete the intended service operation in accordance with the instructions furnished.

Always follow the service procedures and do not exceed the maximum working pressure ratings.

# MAINTENANCE

## Check Valves:

The SPOOTER is dependent on a series of three check valves that must all be operational. Most problems encountered are because of check valves not functioning properly. Most check valve failures occur because of foreign particles getting stuck in them.

The best way to avoid check valve malfunction is to use a small refrigerant filter on the inlet side of the pump. If the SPOOTER doesn't seem to work, try the following:

First, put a finger over the top port and pump the SPOOTER. If it is operating properly, the gauge should pull down to a 30 In-Hg vacuum in about two pumps and stay there. Remove your finger and the pressure should return to zero. If it does, the SPOOTER is probably alright.

If the plunger pumps up and down easily but the gauge stays at zero with your finger over the top port, this is almost always an indication that the middle check valve is stuck open. This check valve is a fitting that looks like a close nipple right under the T fitting that the gauge is installed into. Sometimes this check valve can be freed by removing the 10 inch hose between the bottom and the top and inserting a piece of wire into the T fitting to push the valve open and closed. Pumping oil through the pump will sometimes also clean this valve out.

The other two check valves are very easy to check. They are the ¼" male flare fittings where the hoses are hooked to perform an evacuation. These check valves can be taken out and blown through to see if they are operational. You should be able to blow through them one way, but not the other. Also, by inserting a wire into the outlet side of these check valves, the piston should pop up and down freely.

## Seals:

The two locations for seals in the SPOOTER are surrounding the piston and around the rod at the top. Refrigerant leaking around the rod at the top indicates that the shaft seal needs to be replaced. This seal is included in the SPOOTER Repair Kit (RTI Part Number 026-80169-00).

The seals around the piston rarely fail. They should be the last thing investigated on an inefficient pump. You can remove the 10 inch hose, unscrew the rod end cap and pull the whole piston assembly out to check these seals. If they don't look nicked or torn, they are probably alright. Replacement seals are also included in the SPOOTER Repair Kit (RTI Part Number 026-80169-00).